

Refinery Unit & Production Capacity<sup>(1)</sup>

## BPCD Unless Noted

Crude	212,000
Vacuum Distillation	67,900
Coking	28,500
Catalytic Cracking	51,800
Catalytic Reforming	76,500
Catalytic Hydrocracking	36,100
Catalytic Hydrotreating	179,500
NHT	64,600
DHT	75,500
KHT	----
GOHT/VGOHT	----
GDU	39,400
ADS	----
Alkylation	12,400
Polymerization/ Dimerization	----
Aromatics	3,100
Isomerization	15,200
Cumene	----
Coke (Short Tons per Day)	1,473
Sulfur (Long Tons per Day)	172
Asphalt	----
PADD	II

(1) As of Jan. 1, 2016

## Robinson, Illinois

Crude oil capacity: 212,000 bpcd

MPC's Robinson refinery was built in 1906 by the Lincoln Oil Company and purchased by MPC (then The Ohio Oil Company) in 1924. Today, the refinery has a full conversion processing scheme designed to maximize production of gasoline and diesel fuel.

**Crude Oil Supply:** Sweet and sour crude oils

**Operations:** Crude distillation, catalytic cracking, hydrocracking, hydrotreating, coking, reforming, alkylation, aromatics extraction, isomerization and sulfur recovery

**Products:** Gasoline, distillates, propane, anode-grade coke, aromatics and slurry

**Product Distribution:** Pipeline, transport truck and rail

**Employees:** Approximately 725

**Awards & Recognition:**

- ◆ 2015 Monarch Sustainer of the Year Award from the United States Business Council for Sustainable Development and the Pollinator Partnership
- ◆ 2015 Southern Illinois Occupational Safety and Health Governor's Award for Contributions in Health and Safety
- ◆ 2014-2016: ENERGY STAR certification
- ◆ Four Wildlife Habitat Council certified sites
- ◆ 2014 Occupational Safety and Health Administration (OSHA) Voluntary Protection Program Participants' Association (VPPPA) National Innovation Award
- ◆ 2013 Outstanding Behavior-Based Safety Outreach Award
- ◆ 2013 and 2015: OSHA VPPPA National Safety and Health Outreach Award
- ◆ 2011 Wings Over Wetlands Award
- ◆ 2009 OSHA VPPPA National and 2013 VPPPA Regional Voluntary Protection Program (VPP) Outreach Award
- ◆ 2008 OSHA VPP Best Practice Award for refinery's contractor behavior-based safety program
- ◆ 2007-present: Responsible Care Management System Certification
- ◆ 2005-present: Cambridge Center for Behavioral Studies (CCBS) - Behavioral Safety Accreditation and 2015 inaugural CCBS Platinum Accreditation
- ◆ 1999-present: OSHA VPP Star Site
- ◆ American Fuel and Petrochemical Manufacturers Safety Awards